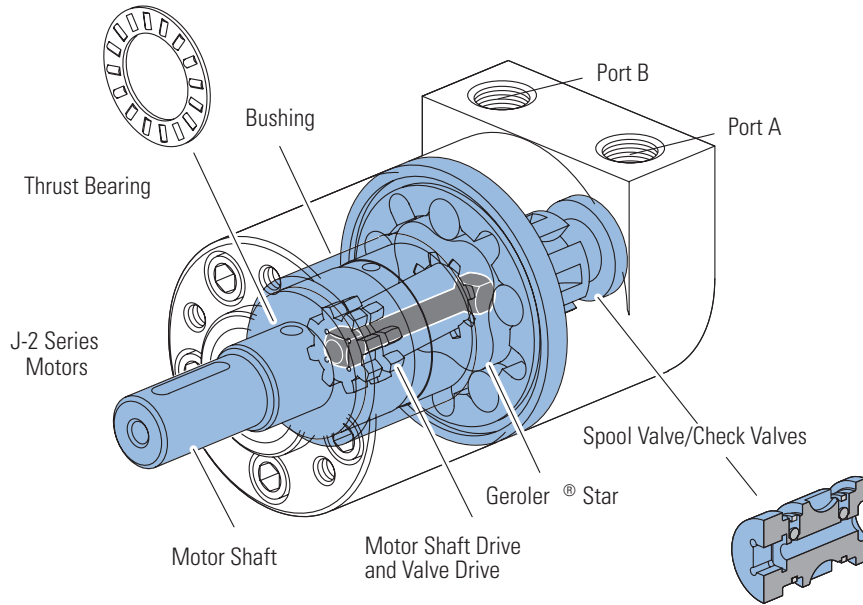


J Series (129-)

Highlights



Description

Char-Lynn J Series motors provide a lot of power from a very small package. Up to 5 kW [6 1/2 HP] of power. These motors are 61 mm [2.4 in] in diameter and 104 to 130 mm [4.1 to 5.1 in] in length.

The J Series motor shaft and seal allows high case pressure up to 76 bar [1100 PSI] return line pressure without case drain line. When a case drain line is used a 220 bar [3190 PSI] peak pressure is allowed in the return line.

Specifications

Geroler Element	5 Displacements
Flow l/min [GPM]	21 [5.5] Continuous*** 25 [6.5] Intermittent**
Speed	Up to 1992 RPM Cont. Up to 2458 RPM Inter.
Pressure bar [PSI]	140 [2030] Cont.*** 165 [2400] Inter.**
Torque Nm [lb-in]	62 [549] Cont.*** 84 [743] Inter.**

*** Continuous—(Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent—(Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler set
- Integrated check valves
- Self-lubricating shaft bushing
- High-strength rigid components
- Increased valve seal lands
- High pressure seals
- Variety of displacements, shafts, mounts and special options

Benefits:

- High efficiency
- Extended leak-free performance
- Powerful compact package
- Design flexibility

Applications:

- Agricultural augers, harvesters, seeders
- Car wash tire spray wands and brushes
- Marine bow thrusters
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Snow blower chute rotor
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment reel drives
- Paint stripper
- Many more



Plastic Injection



Metal Forming



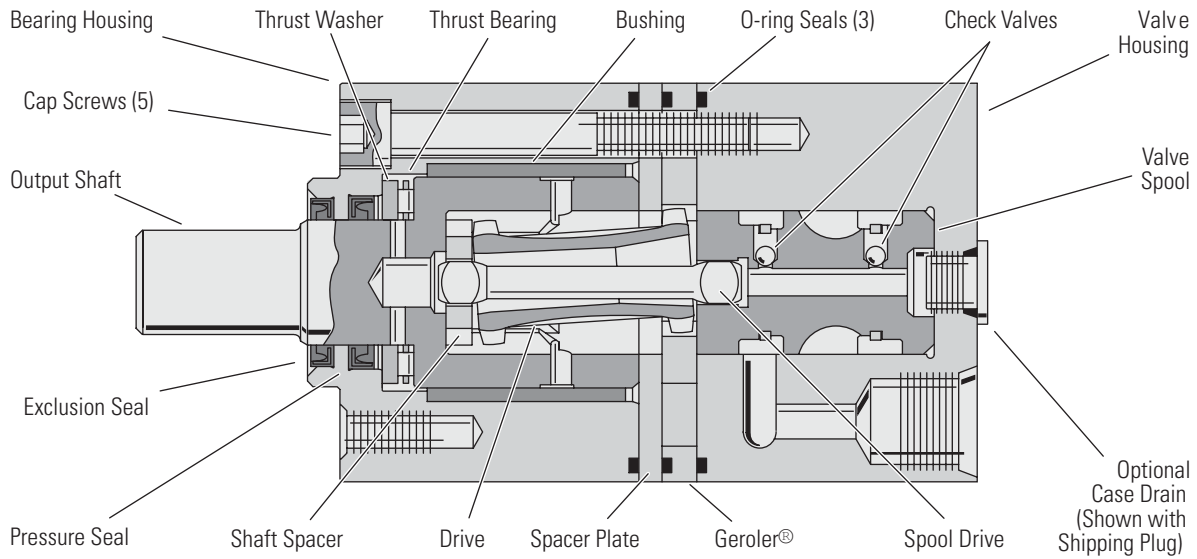
Food Processing



Ship-Boat Building

J Series (129-)

Specifications



SPECIFICATION DATA – J MOTORS

Displ. cm ³ /r [in ³ /r]		8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
Max. Speed (RPM) @ Continuous Flow		1992	1575	1043	650	393
Flow l/min [GPM]	Continuous	17 [4.5]	21 [5.5]	21 [5.5]	21 [5.5]	21 [5.5]
	Intermittent	21 [5.5]	25 [6.5]	25 [6.5]	25 [6.5]	25 [6.5]
Torque Nm [lb-in]	Continuous	16 [141]	25 [225]	38 [333]	50 [446]	62 [549]
	Intermittent	19 [164]	30 [263]	46 [405]	62 [546]	84 [743]
	Peak	22 [193]	36 [321]	48 [425]	83 [733]	86 [765]
Pressure Δ bar [Δ PSI]	Continuous	140 [2030]	140 [2030]	140 [2030]	121 [1750]	97 [1400]
	Intermittent	165 [2400]	165 [2400]	165 [2400]	150 [2175]	140 [2030]
	Peak	220 [3190]	220 [3190]	220 [3190]	190 [2756]	150 [2175]
Weight kg [lbs]		2 [4.4]	2,1 [4.6]	2,2 [4.8]	2,3 [5.0]	2,4 [5.4]

* Maximum pressure at motor inlet port is 220 Bar [3190 PSI] without regard to Δ bar [Δ PSI] and/or back pressure ratings or combination thereof.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Δ Pressure:

The true Δ bar [Δ PSI] difference between inlet port and outlet port.

See individual shafts for maximum torque recommendation. Splined shafts are recommended for those applications subject to frequent reversals.

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Peak Operation:

1% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C
[-30°F to 180°F]

Recommended Filtration:

per ISO Cleanliness Code 4406, level 20/18/13

J Series (129-)



Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

8,2 cm³/r [.50 in³/r]
D Pressure Bar [PSI]

		Continuous												Max. Continuous	Max. Intermittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1500] 103	[2000] 138	[2030] 140	[2400] 165		
Flow LPM [GPM]	[1] 3,8	[11] 1 456	[25] 3 444	[33] 4 437	[40] 5 429	[47] 5 422	[55] 6 412	[69] 8 394	[96] 11 347	[102] 12 332	[130] 15 250	[132] 15 239	[146] 16 170		
	[2] 7,6	[9] 1 897	[24] 3 886	[31] 4 877	[38] 4 867	[46] 5 860	[53] 6 847	[68] 8 823	[97] 11 768	[105] 12 749	[139] 16 657	[141] 16 647	[163] 18 557		
	[3] 11,4	[6] 1 1349	[20] 2 1331	[28] 3 1318	[35] 4 1309	[44] 5 1296	[51] 6 1285	[65] 7 1261	[94] 11 1198	[102] 12 1176	[137] 15 1070	[139] 16 1060	[164] 19 959		
	[4.25] 16,0		[16] 2 1902	[23] 3 1885	[30] 3 1873	[36] 4 1858	[44] 5 1846	[60] 7 1817	[90] 11 1750	[97] 11 1721	[133] 15 1599	[135] 15 1585	[160] 18 1475		
	Max. Continuous 17,0		[16] 2 1992	[23] 3 1979	[29] 3 1964	[36] 4 1947	[43] 5 1929	[59] 7 1900	[89] 10 1833	[96] 11 1808	[131] 15 1684	[134] 15 1673	[160] 18 1553		
Max. Intermittent 20,8		[12] 1 2458	[18] 2 2437	[26] 3 2420	[33] 4 2405	[40] 5 2387	[54] 6 2353	[83] 9 2272	[92] 10 2255	[124] 14 2134	[129] 15 2115	[154] 17 1994			

 Continuous
 Intermittent

12,9 cm³/r [0.79 in³/r]
D Pressure Bar [PSI]

		Continuous												Max. Continuous	Max. Intermittent
		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[2000] 138	2030 140	[2400] 165	
Flow LPM [GPM]	[1] 3,8	[19] 2 290	[43] 5 285	[54] 6 281	[65] 7 277	[76] 9 273	[88] 10 268	[109] 12 260	[154] 17 237	[159] 18 234	[164] 19 230	[214] 24 194	[217] 25 189	[250] 28 151	
	[2] 7,6	[16] 2 573	[39] 4 566	[51] 6 561	[63] 7 555	[74] 8 549	[86] 10 544	[109] 12 534	[155] 18 501	[160] 18 496	[165] 19 490	[221] 25 442	[225] 25 437	[263] 30 396	
	[3] 11,4	[11] 1 859	[35] 4 849	[47] 5 843	[58] 7 838	[70] 8 832	[82] 9 825	[105] 12 810	[152] 17 777	[157] 18 771	[163] 18 763	[219] 25 708	[223] 25 701	[263] 30 652	
	[4] 15,1	[6] 1 1153	[30] 3 1140	[41] 5 1135	[53] 6 1129	[64] 7 1124	[76] 9 1117	[99] 11 1101	[146] 16 1060	[152] 17 1051	[157] 18 1044	[214] 24 982	[217] 25 975	[260] 29 924	
	Max. Continuous 20,8		[19] 2 1575	[30] 3 1566	[42] 5 1556	[54] 6 1547	[65] 7 1539	[89] 10 1521	[136] 15 1473	[142] 16 1466	[148] 17 1457	[205] 23 1396	[209] 24 1387	[251] 29 1330	
Max. Intermittent 24,6		[11] 1 1859	[23] 3 1851	[35] 4 1842	[46] 5 1831	[56] 6 1820	[81] 9 1804	[130] 15 1755	[135] 15 1743	[140] 16 1734	[198] 22 1670	[202] 23 1663	[243] 27 1599		

[42]
5 } Torque [lb-in]
1556 } Nm
Speed RPM

J Series (129-)



Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from motor to motor in production.

19.8 cm³/r [1.21 in³/r] D Pressure Bar [PSI] Continuous

		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[2000] 138	[2030] 140	[2400] 165
Flow LPM [GPM]	[1] 3,8	[32] 4 189	[67] 8 187	[85] 10 186	[102] 12 185	[119] 13 183	[136] 15 182	[170] 19 179	[236] 27 172	[244] 28 170	[253] 29 169	[321] 36 141	[325] 37 138	[374] 42 114
	[2] 7,6	[30] 3 379	[65] 7 375	[83] 9 373	[101] 11 370	[119] 13 368	[136] 15 366	[172] 19 361	[223] 25 351	[248] 28 349	[257] 29 347	[328] 37 312	[333] 38 309	[388] 44 285
	[3] 11,4	[21] 2 569	[57] 6 565	[75] 8 563	[93] 11 560	[111] 13 558	[128] 14 556	[163] 18 551	[231] 26 529	[240] 27 526	[248] 28 523	[325] 37 487	[330] 37 484	[405] 46 459
	[4] 15,1	[12] 1 761	[47] 5 758	[65] 7 754	[83] 9 751	[101] 11 749	[119] 13 746	[154] 17 741	[221] 25 717	[230] 26 711	[239] 27 707	[316] 36 660	[320] 36 656	[382] 43 628
Max. Continuous	[5.5] 20,8	[31] 4 1043	[49] 6 1040	[67] 8 1035	[84] 9 1033	[101] 11 1028	[137] 15 1021	[202] 23 997	[211] 24 993	[218] 25 990	[295] 33 938	[299] 34 934	[365] 41 899	
Max. Intermittent	[6.5] 24,6	[21] 2 1226	[38] 4 1222	[56] 6 1219	[74] 8 1215	[91] 10 1211	[126] 14 1204	[189] 21 1179	[196] 22 1174	[206] 23 1169	[278] 31 1121	[283] 32 1117	[347] 39 1079	

 Continuous
 Intermittent

31.6 cm³/r [1.93 in³/r] D Pressure Bar [PSI] Continuous

		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1400] 97	[1450] 100	[1500] 103	[1750] 121	[2175] 150
Flow LPM [GPM]	[1] 3,8	[51] 6 118	[106] 12 116	[133] 15 115	[160] 18 113	[187] 21 112	[213] 24 111	[265] 30 107	[362] 41 91	[372] 42 85	[383] 43 81	[439] 50 70	
	[2] 7,6	[46] 5 236	[103] 12 234	[132] 15 232	[159] 18 230	[187] 21 228	[214] 24 225	[269] 30 221	[362] 41 187	[374] 42 179	[387] 44 175	[446] 50 165	[546] 62 145
	[3] 11,4	[36] 4 355	[94] 11 352	[122] 14 349	[149] 17 347	[177] 20 345	[205] 23 342	[259] 29 336	[351] 40 296	[364] 41 292	[377] 43 287	[440] 50 273	[542] 61 245
	[4] 15,1	[24] 3 474	[79] 9 472	[107] 12 469	[135] 15 466	[162] 18 462	[190] 21 460	[246] 28 452	[337] 38 404	[349] 39 397	[362] 41 393	[425] 48 373	[528] 60 346
Max. Continuous	[5.5] 20,8	[55] 6 650	[83] 9 647	[111] 13 645	[139] 16 640	[167] 19 636	[221] 25 629	[307] 35 584	[320] 36 580	[334] 38 575	[400] 45 550	[505] 57 513	
Max. Intermittent	[6.5] 24,6	[35] 4 767	[64] 7 764	[93] 11 760	[121] 14 755	[150] 17 751	[204] 23 742	[279] 32 712	[294] 33 707	[308] 35 701	[378] 43 675	[485] 55 637	

50.0 cm³/r [3.00 in³/r] D Pressure Bar [PSI] Continuous

		[200] 14	[400] 28	[500] 34	[600] 41	[700] 48	[800] 55	[1000] 69	[1100] 76	[1200] 83	[1300] 90	[1400] 97	[2030] 140
Flow LPM [GPM]	[1] 3,8	[82] 9 75	[167] 19 72	[211] 24 72									
	[2] 7,6	[70] 8 149	[156] 18 147	[201] 23 145	[243] 28 144	[286] 32 143	[327] 37 142						
	[3] 11,4	[53] 6 221	[140] 16 220	[184] 21 218	[227] 26 217	[271] 31 215	[311] 35 213	[396] 45 209	[441] 50 205	[484] 55 201	[521] 59 200	[549] 62 191	
	[4] 15,1	[30] 3 296	[120] 14 292	[162] 18 289	[204] 23 286	[250] 28 284	[292] 33 282	[374] 42 273	[419] 47 270	[460] 52 265	[501] 57 263	[541] 61 259	[743] 84 213
Max. Continuous	[5.5] 20,8	[81] 9 393	[127] 14 392	[170] 19 389	[214] 24 387	[254] 29 383	[339] 38 377	[379] 43 372	[422] 48 369	[463] 52 364	[506] 57 358	[702] 79 302	
Max. Intermittent	[6.5] 24,6	[47] 5 465	[90] 10 462	[133] 15 460	[176] 20 458	[219] 25 455	[307] 35 448	[345] 39 445	[385] 43 440	[429] 48 435	[467] 53 430	[685] 77 364	

[81]
9 } Torque [lb-in]
393 } Nm
Speed RPM

J Series (129-)

Dimensions

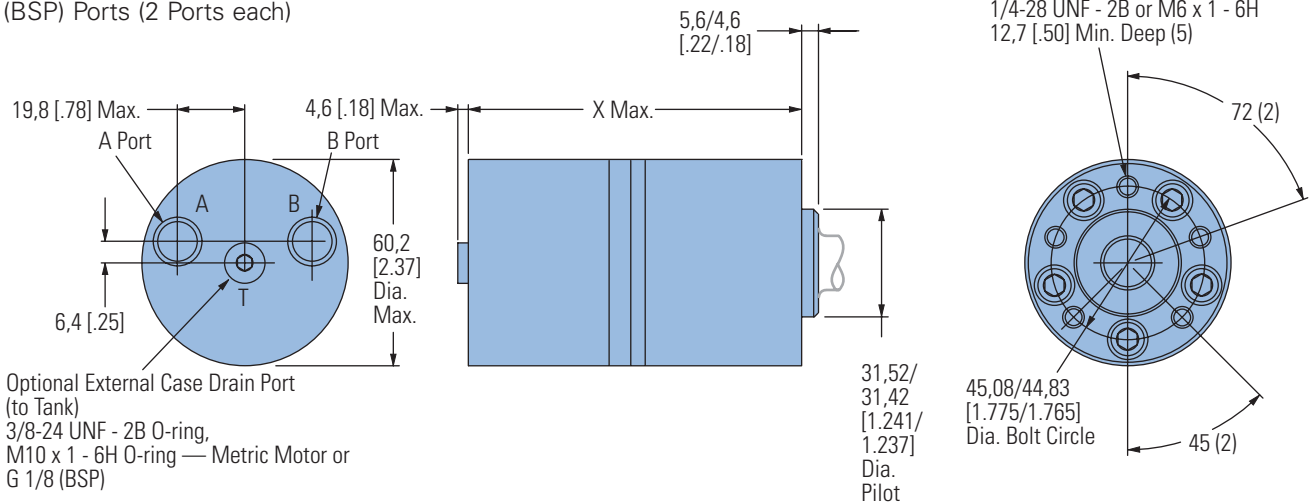
Standard Rotation Viewed from Shaft End

Port A Pressurized — CW

Port B Pressurized — CCW

9/16 Inch End Port

9/16 -18 UNF - 2B O-Ring Ports, M14 x 1,5
 - 6H O-Ring Ports — Metric Motor or
 G 1/4 (BSP) Ports (2 Ports each)

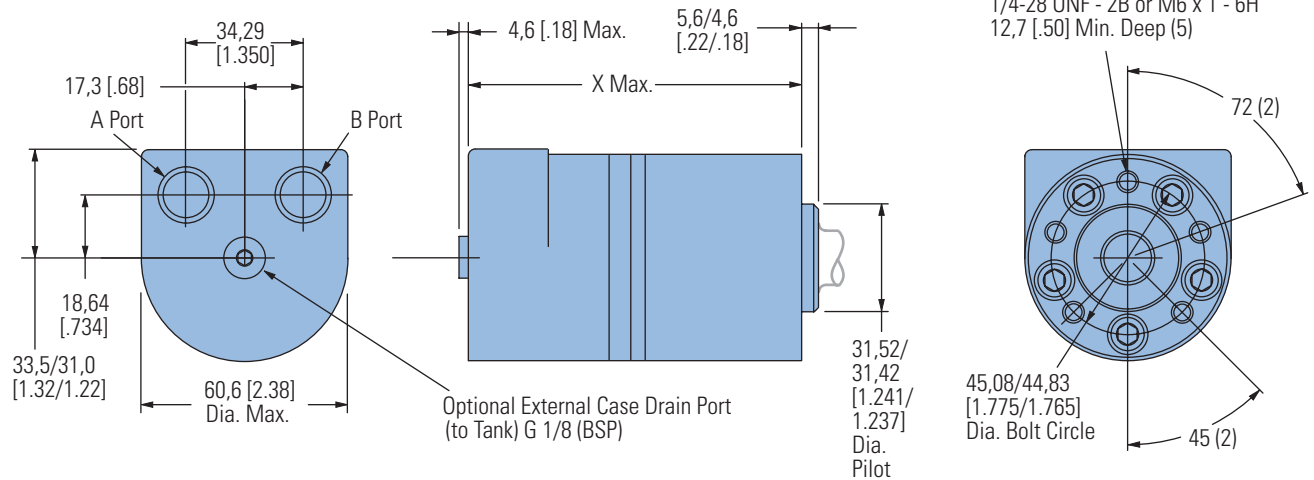


Optional External Case Drain Port
 (to Tank)
 3/8-24 UNF - 2B O-ring,
 M10 x 1 - 6H O-ring — Metric Motor or
 G 1/8 (BSP)

END PORT DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]
8,2 [.50]	103,9 [4.09]
12,9 [.79]	106,9 [4.21]
19,8 [1.21]	112,5 [4.38]
31,6 [1.93]	118,9 [4.68]
50,0 [3.00]	130,3 [5.13]

3/8 Inch End Port



Optional External Case Drain Port
 (to Tank) G 1/8 (BSP)

END PORT DIMENSIONS

Displacement cm ³ /r [in ³ /r]	X mm [inch]
8,2 [.50]	103,9 [4.09]
12,9 [.79]	106,9 [4.21]
19,8 [1.21]	112,5 [4.38]
31,6 [1.93]	118,9 [4.68]
50,0 [3.00]	130,0 [5.12]
160,5 [6.32]	132,3 [5.21]

J Series (129-)

Dimensions

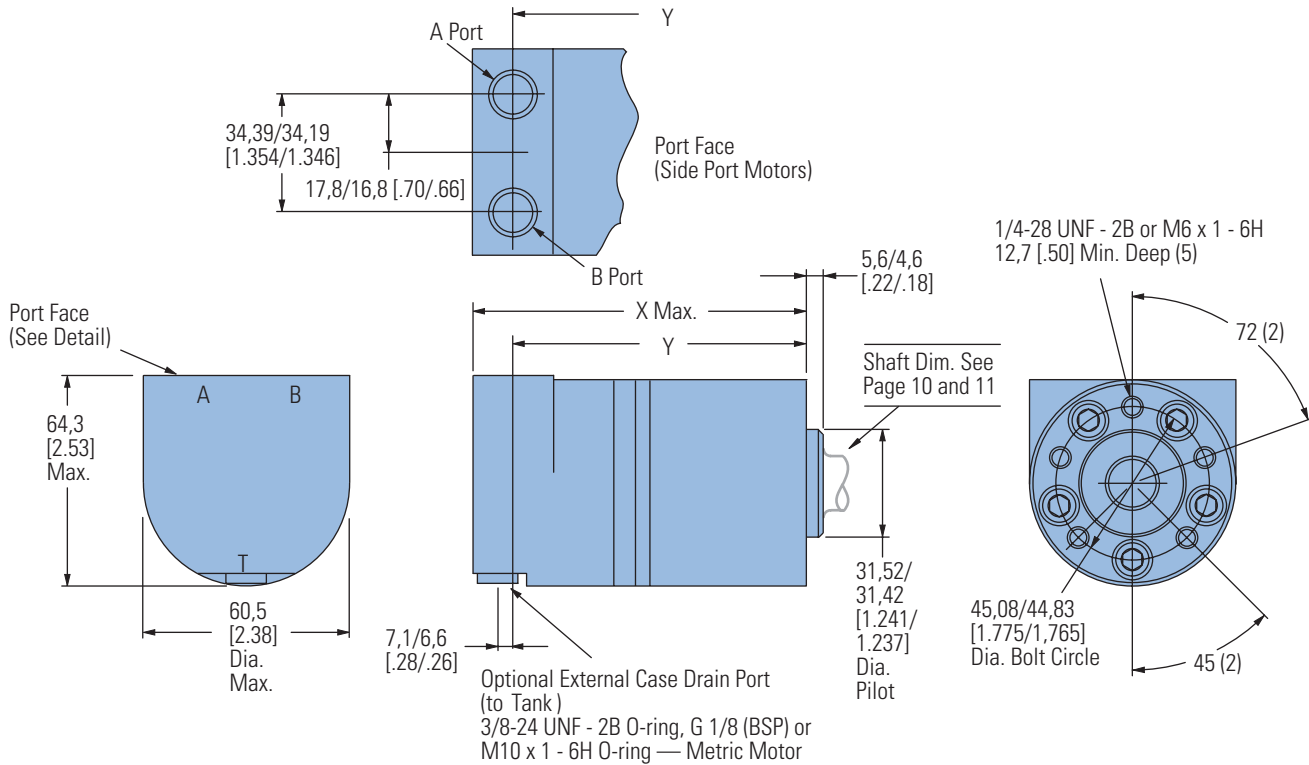
Ports

9/16 -18 UNF - 2B O-Ring Ports,
 M14 x 1,5 -6H O-Ring Ports — Metric Motor,
 G 3/8 or G 1/4 (BSP) Ports (2)

Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
 Port B Pressurized — CCW

Side Port



SIDE PORT MOTORS

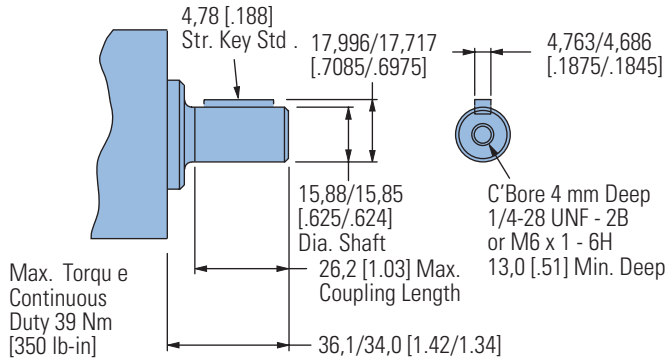
Displacement cm ³ /r [in ³ /r]	X mm [inch]	Y mm [inch]
8,2 [.50]	103,9 [4.09]	89,4/ 87,4 [3.52/3.44]
12,9 [.79]	106,9 [4.21]	92,5/ 90,4 [3.64/3.56]
19,8 [1.21]	112,5 [4.38]	96,8/ 94,7 [3.81/3.73]
31,6 [1.93]	118,9 [4.68]	104,4/102,4 [4.11/4.03]
50,0 [3.00]	130,0 [5.12]	115,7/113,9 [4.56/4.48]

J Series (129-)

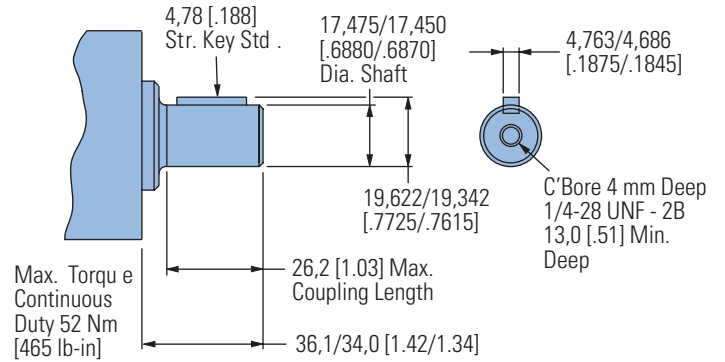
Dimensions

Shafts

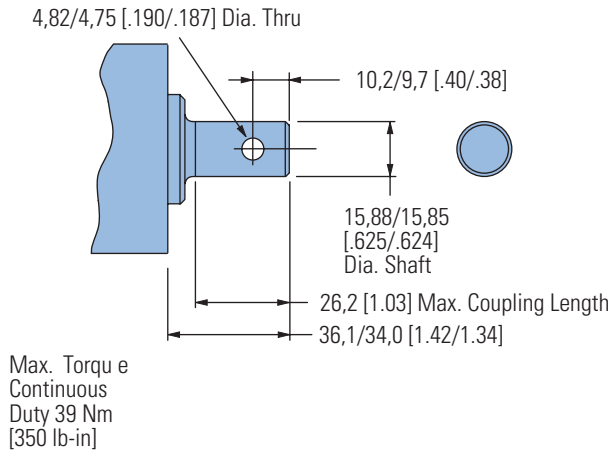
5/8 Inch Straight Keyed



11/16 Inch Straight Keyed



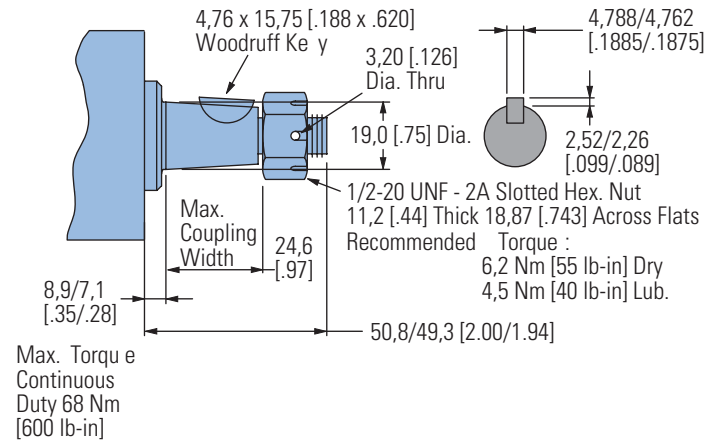
5/8 Inch Straight Keyed w/ Crosshole



3/4 Inch Tapered

(Tapered Shaft End Per SAE J744)

Except as Specified — 1.5 : 12 Ratio)

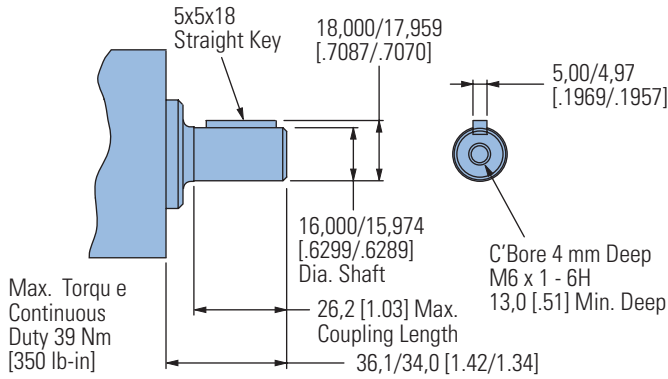


J Series (129-)

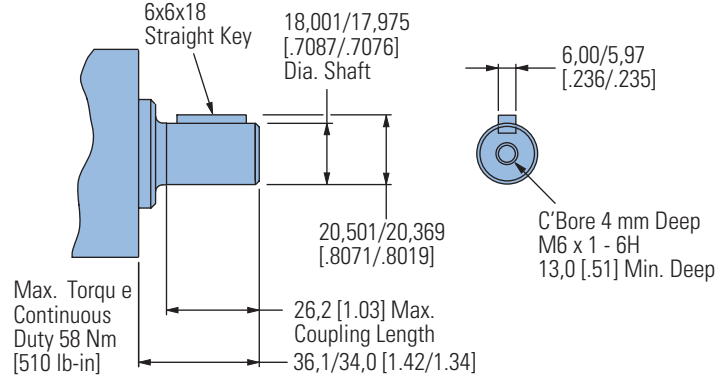
Dimensions

Shafts and Flange Kit

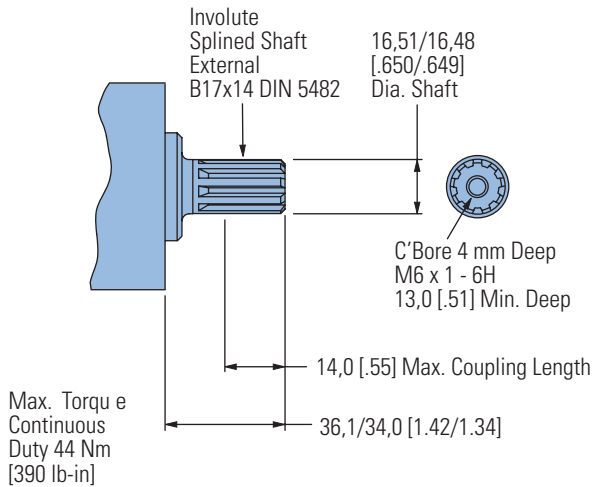
16 mm Straight Keyed



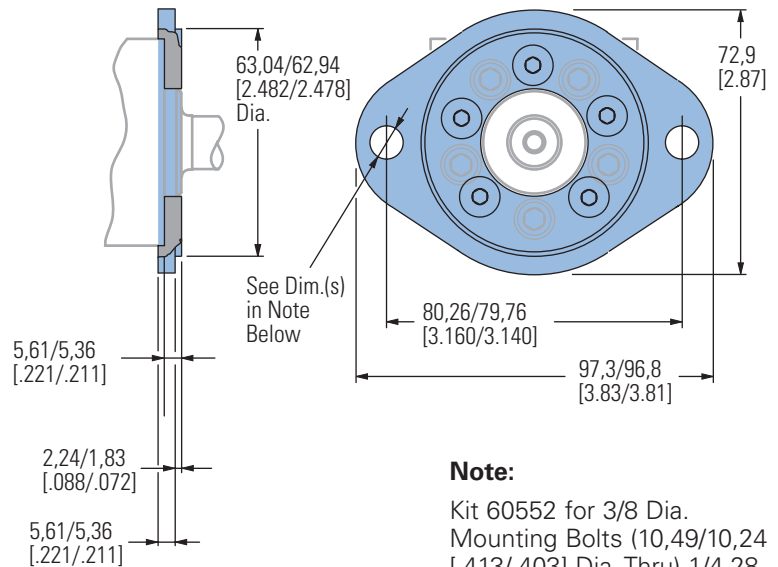
18 mm Straight Keyed



Involute 9T Splined – Metric



2 Bolt Flange Kits (2)



Note:

Kit 60552 for 3/8 Dia. Mounting Bolts (10,49/10,24 [0.413/0.403] Dia. Thru) 1/4-28 UNF screws for attaching flange to motor (5)

Kit 60553 for M8 Dia. Mounting Bolts (9,12/8,86 [0.359/0.349] Dia. Thru) M6 x 1 -6H screws for attaching flange to motor (5)

J Series (129-)

Product Numbers

Use digit prefix —
129- plus four digit number
from charts for complete
product number—
Example 129-0479.

**Orders will not be accepted
without three digit prefix.**

B-1

End Port

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
1/4-28 UNF 2B	5/8 inch Straight		129-0291	-0292	-0293	-0294	-0458
	11/16 inch Straight	9/16 -18 UNF 2B O-Ring (2)	129-0295	-0296	-0297	-0298	-0459
	Splined — Metric		129-0299	-0300	-0301	-0302	-0460
	3/4 inch Tapered		129-0480				
M6 x 1 - 6H	16 mm Straight	M14 x 1,5 - 6H O-Ring (2)	129-0303	-0304	-0305	-0306	-0461
	18 mm Straight		129-0307	-0308	-0309	-0310	-0462
	Splined — Metric		129-0311	-0312	-0313	-0314	-0463
	16 mm Straight	G 1/4 (BSP) (2)	129-0315	-0316	-0317	-0318	-0464
	18 mm Straight		129-0319	-0320	-0321	-0322	-0465
	Splined — Metric		129-0323	-0324	-0325	-0326	-0466
	16 mm Straight		129-0327	-0328	-0329	-0330	-0467
	18 mm Straight	G 3/8 (BSP) (2)*	129-0331	-0332	-0333	-0334	-0468
Splined — Metric	129-0335		-0336	-0337	-0338	-0469	

*Note: The Same Casting used for Side Ports is Required for G 3/8 (BSP) End Ports

129-0336

Side Port

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER				
			8,2 [.50]	12,9 [.79]	19,8 [1.21]	31,6 [1.93]	50,0 [3.00]
1/4-28 UNF 2B	5/8 inch Straight		129-0339	-0340	-0341	-0342	-0470
	11/16 inch Straight	9/16 -18 UNF 2B O-Ring (2)	129-0343	-0344	-0345	-0346	-0471
	Splined — Metric		129-0347	-0348	-0349	-0350	-0472
	3/4 inch Tapered		129-0481				
M6 x 1 - 6H	16 mm Straight	M14 x 1,5 - 6H O-Ring (2)	129-0351	-0352	-0353	-0354	-0473
	18 mm Straight		129-0355	-0356	-0357	-0358	-0474
	Splined — Metric		129-0359	-0360	-0361	-0362	-0475
	16 mm Straight	G 1/4 (BSP) (2)	129-0363	-0364	-0365	-0366	-0476
	18 mm Straight		129-0367	-0368	-0369	-0370	-0477
	Splined — Metric		129-0371	-0372	-0373	-0374	-0403
	16 mm Straight		129-0375	-0376	-0377	-0378	-0478
	18 mm Straight	G 3/8 (BSP) (2)	129-0375	-0376	-0377	-0378	-0478
Splined — Metric	129-0379		-0380	-0381	-0382	-0479	

Two Bolt Mounting Flange Kit (for 3/8 inch Mounting Bolts) — Kit Number 60552 (includes 5 screws — 1/4 -28 UNF-2B)

Two Bolt Mounting Flange Kit (for M8 Mounting Bolts) — Kit Number 60553 (includes 5 screws — M6 x 1-6H)

J Series (129-)

Shaft Side Load Capacity

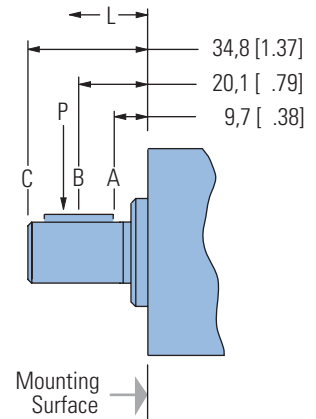
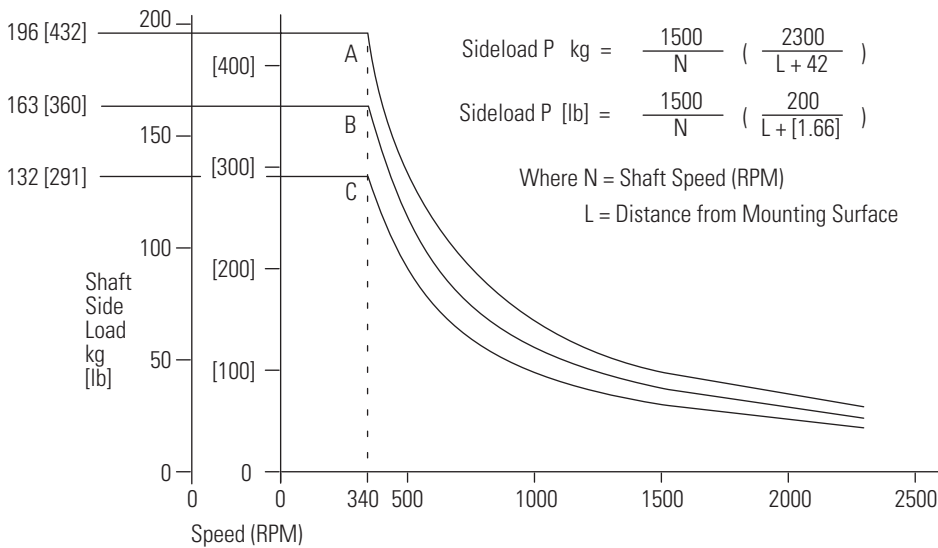
The hydrodynamic bearing has infinite life when shaft load ratings are not exceeded. Hence, the shaft side load capacity is more than adequate to handle most externally applied loads (such as belts, chains, etc.), providing the motor to shaft size is applied within its torque rating.

Allowable side load chart, shaft load location drawing (right) and load curves (below) are based on the

side or radial loads being applied to shaft at locations A, B, and C, to determine the shaft side load capacity at locations other than those shown use the formula (shown below). For more information about shaft side loads on Char-Lynn motors contact your Eaton representative.

ALLOWABLE SIDE LOAD – KG [LB]

RPM	A	B	C
2300	29 [64]	24 [53]	20 [43]
1500	44 [98]	37 [82]	30 [66]
1250	54 [118]	44 [98]	36 [79]
1000	67 [147]	55 [122]	45 [99]
750	89 [196]	74 [163]	60 [132]
600	111 [245]	93 [204]	75 [165]
500	133 [294]	111 [245]	90 [198]
400	167 [368]	139 [306]	112 [248]
340	196 [432]	163 [360]	132 [291]



J Series (129-)

Case Pressure and Case Drain

The J Series now offers check valves in the motor as a standard feature. This addition reduces the case pressure in the motor to the return pressure of the system when the case drain is not used. For return pressures higher than the rated pressures (see chart) the external case drain can be connected. If the case drain line is needed, connect drain line to assure that the motor will always remain full of fluid.

Case Drain Advantage

In addition to providing lower case pressures for motors connected in series, there are advantages for adding an external case drain line to motors with normal case pressures as well. These advantages are:

Contamination Control — flushing the motor case.

Motor Cooler — exiting oil draws motor heat away.

Extend Motor Seal Life — maintain low case pressure with a preset restriction installed in the case drain line

Example:

A 14 Bar case pressure will cause a load of 40 kg, so the allowable thrust load will be 82 kg plus 40 = 120 kg pushing inward on shaft. Tension load is 82 kg under all case pressure conditions.

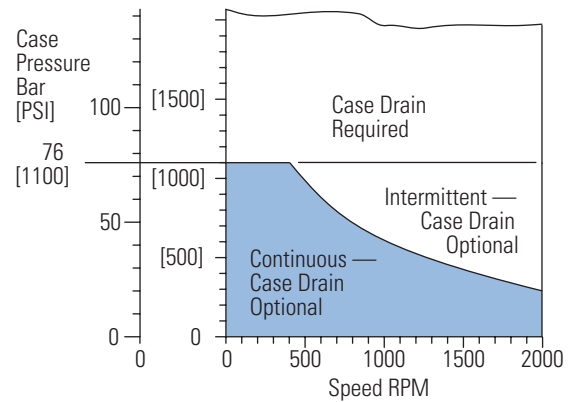
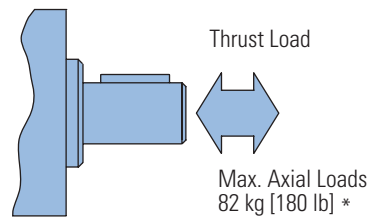
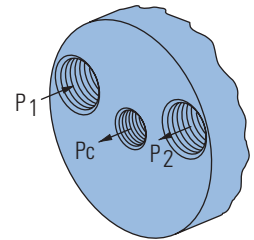
Example:

A 200 PSI case pressure will cause a load of 88 lbs, so the allowable thrust load will be 180 lbs plus 88 = 268 lbs pushing inward on shaft. Tension load is 180 lb under all case pressure conditions

Note:

J Series motors can be connected in parallel or in series.

Case pressure will add to the allowable compressive thrust load. Case pressure will push outward on the shaft at 20 kg/7 Bar [44 lb/100 PSI].

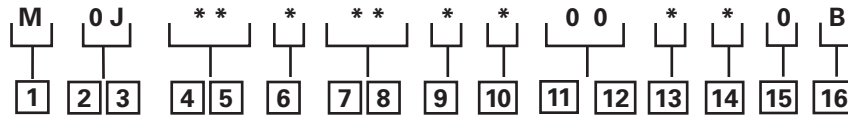


Case Pressure Seal Limitation

J Series (129-)

Model Code

The following 16-digit coding system has been developed to identify all of the configuration options for the J motor. Use this model code to specify a motor with the desired features. All 16-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



1 Product

M – Motor

2, 3 Series

0J – J Series

4, 5 Displacement cm³/r [in³/r]

05 – 8,2 [.50]

08 – 12,9 [.79]

12 – 19,8 [1.21]

19 – 31,6 [1.93]

30 – 50,0 [3.00]

6 Mounting Type

A – 5 Bolt: Dia. 31,47 [1.239] x 5,1 [.20] Pilot 1/4-28 UNF 2B Mounting Holes on 45 [1.77] Dia. Bolt Circle

B – 5 Bolt: Dia. 31,47 [1.239] x 5,1 [.20] Pilot M6 x 1- 6H Mounting Holes on 45 [1.77] Dia. Bolt Circle

C – 2 Bolt: Dia. 62,99 [2.480] x 2,0 [.08] Pilot 10,36[.408] Mounting Holes on 80,0 [3.150] Dia. Bolt Circle

D – 2 Bolt: Dia. 62,99 [2.480] x 2,0 [.08] Pilot 9,0 [.354] Mounting Holes on 80,0 [3.150] Dia. Bolt Circle

7, 8 Output Shaft

01 – 5/8 inch Dia. Straight with 4,72 [.186] Square Key and 1/4-28 UNF - 2B Threaded Hole

02 – 16 mm Dia. Straight with 5,00 [.197] Square Key with M6 x 1 - 6H Threaded Hole

04 – 11/16 inch Dia. Straight with 4,72 [.186] Square Key and 1/4-28 UNF - 2B Threaded Hole

05 – 18 mm Dia. Straight with 5,92 [.233] Square Key with M6 x 1 - 6H Threaded Hole

06 – Involute Splined 9T—Metric 16,50 [.650] Dia. (B17 x 14 DIN 5482) M6 x 1 - 6H Threaded Hole

07 – 5/8 inch Dia. Straight with 4,75 [.187] Dia. Crosshole

08 – 3/4 inch Tapered with Woodruff Key and Nut

09 – 5/8 inch Dia. Straight with 4,72 [.186] Sq. Key with 1/4-28 UNF -2B Threaded Hole (Plated for Corrosion Protection)

14 – 16 mm Dia. Straight with 5,00 [.197] Sq. Key with M6 x 1- 6H Threaded Hole (Plated for Corrosion Protection)

9 Ports

A – 9/16 -18 UNF - 2B O-Ring End Ported

B – G 1/4 (BSP) End Ported

C – M14 x 1,5 - 6H O-Ring Port, End Ported

D – 9/16 -18 UNF - 2B O-Ring Side Ported

E – G 3/8 (BSP) Side Ported

F – G 1/4 (BSP) Side Ported

H – G 3/8 (BSP) End Ported

10 Case Flow Options

0 – No Case Drain

1 – 3/8 -24 UNF - 2B O-Ring

2 – G 1/8 (BSP)

3 – M10 x 1 - 6H O-Ring

11, 12 Special Features (Hardware)

00 – None

13 Special Features (Assembly)

0 – None

1 – Reverse Rotation

14 Paint/Special Packaging

0 – No Paint, Individual Box

A – Low Gloss Black Primer, Individual Box

B – No Paint, Bulk Box Option

15 Eaton Assigned Code when Applicable

0 – Assigned Code

16 Eaton Assigned Design Code

B – Assigned Design Code